



ASQ CRE Prep course

Lesson II. B. 2. a.

Statistical Interval Estimates

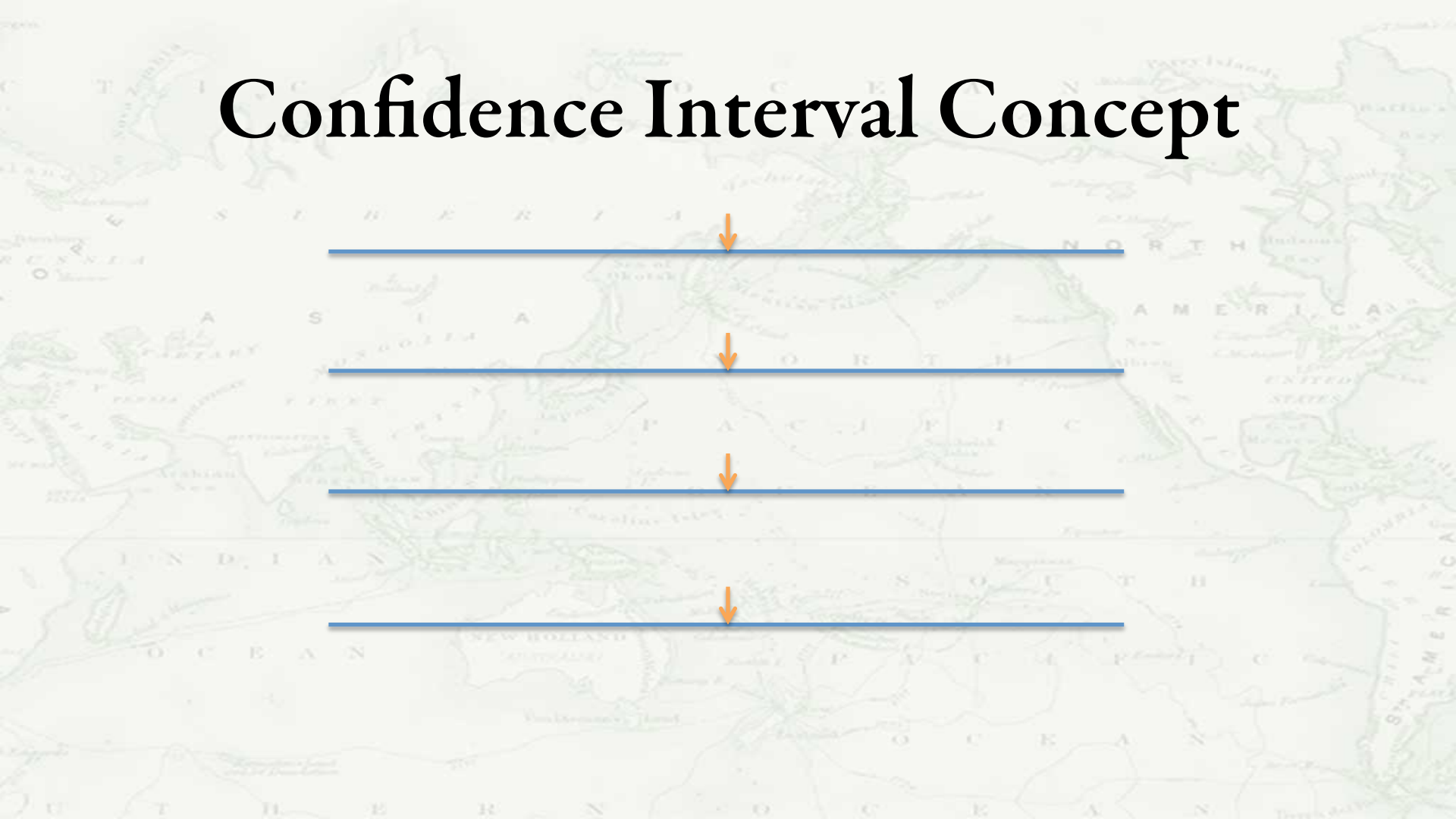
About Point Estimates



Where might be the actual population value?

CONFIDENCE INTERVALS FOR POINT ESTIMATES

Confidence Interval Concept



Mean

Continuous Data Large Sample

- **With 200 samples**
- **Sample mean is 23 &**
- **Population standard deviation is 4.5**
- **What is 95% confidence interval about the mean?**

$$\bar{X} \pm Z_{\alpha/2} \frac{\sigma}{\sqrt{n}}$$

Mean

Continuous Data Small Sample

- **With 20 samples**
- **Sample mean is 23 &**
- **Sample standard deviation is 4.5**
- **What is 95% confidence interval about the mean?**

$$\bar{X} \pm t_{\alpha/2, (n-1)} \frac{\sigma}{\sqrt{n}}$$

Variance

- **Sample of 25 systems**
- **Variance is 47**
- **What is 90% confidence interval about variance?**

$$\frac{(n-1)s^2}{\chi^2_{\frac{\alpha}{2}, (n-1)}} \leq s^2 \leq \frac{(n-1)s^2}{\chi^2_{1-\frac{\alpha}{2}, (n-1)}}$$

Proportion

- (if np and $1-np \geq 5$ we can use normal)
- 23 Defective bolts in lot of 150
- What is 90% confidence interval for defect rate (proportion)?

$$p \pm Z_{\frac{\alpha}{2}} \sqrt{\frac{p(1-p)}{n}}$$

What is chance
the sample is
misleading?



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