



ASQ CRE Prep course

Lesson II. A. 7. j.

SPC and Process Capability

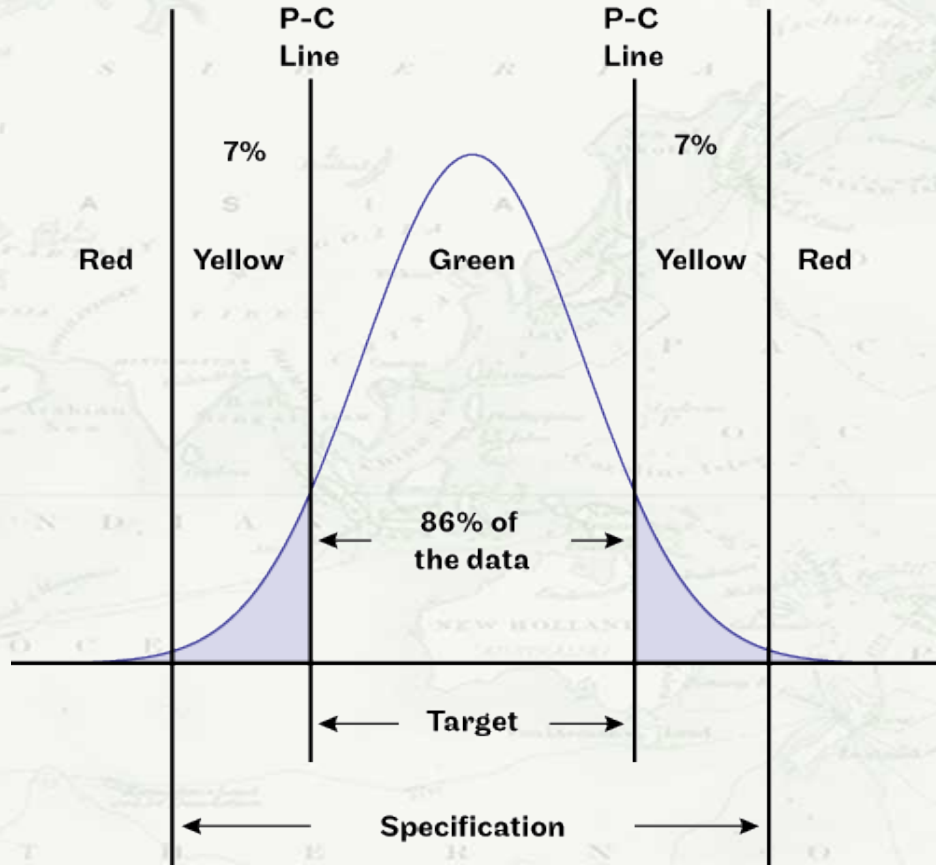
Pre-Control Charts



A simple and powerful method

PRE-CONTROL CHARTS

Setup of Pre Control Charts



Pre control Rules

- **5 pieces in a row in target – OK to run**
- **Running – sample two consecutive pieces**
 - If first is in target, run
 - If first is out of target, measure second
 - If second is in target, run
 - If both out of target, adjust the process – go to setup (check next five)
 - If out of spec, stop and adjust, go to setup

Now go
be stable
and capable

Work the Examples, too

Take another Sample Exam

Send over your questions

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Lesson II. B.

Statistical Inference