

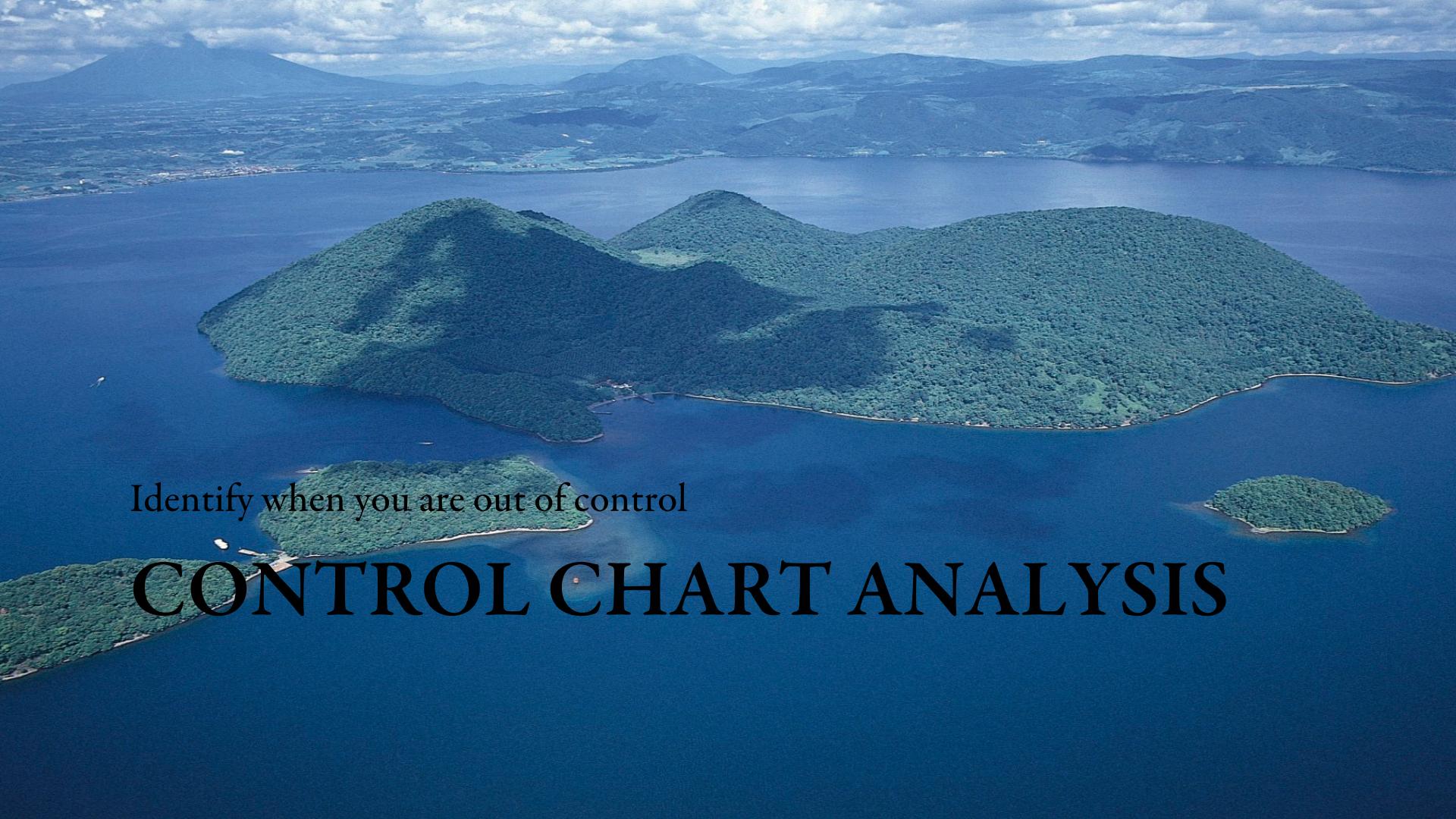


# ASQ CRE Prep course

Lesson II. A. 7. f.

SPC and Process Capability

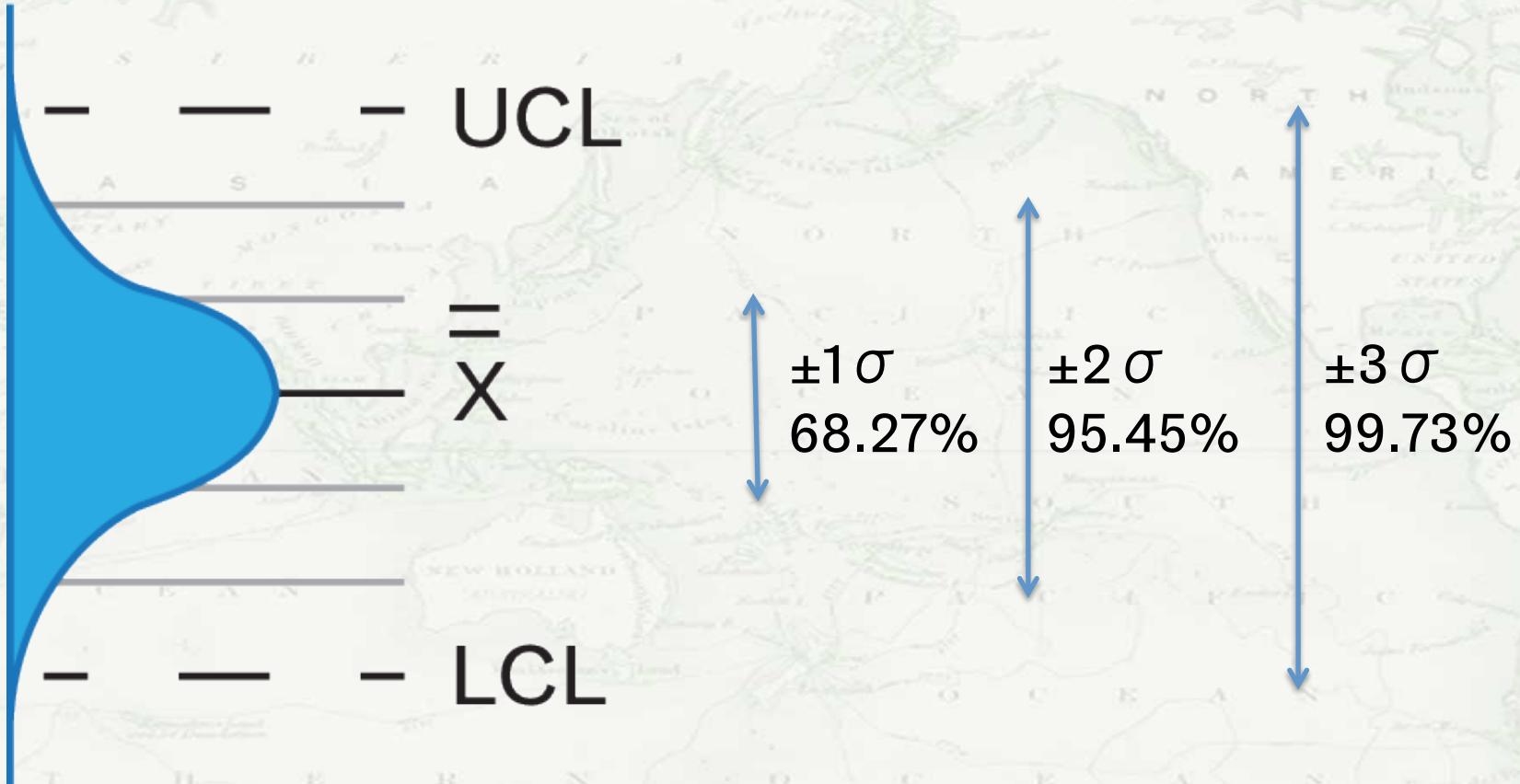
The Analysis



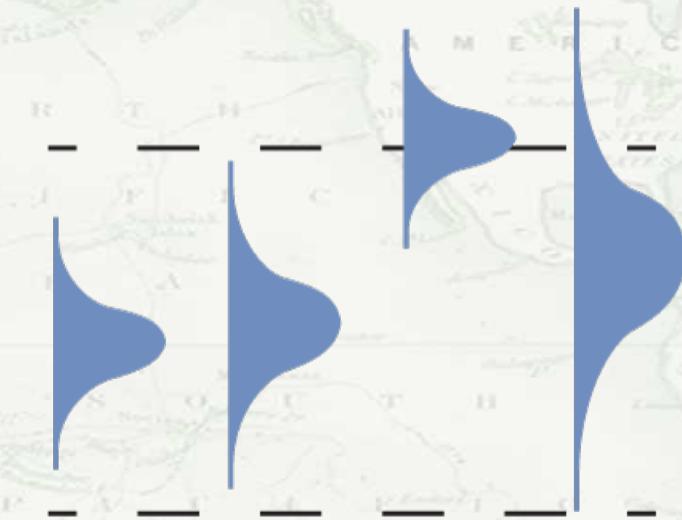
Identify when you are out of control

# CONTROL CHART ANALYSIS

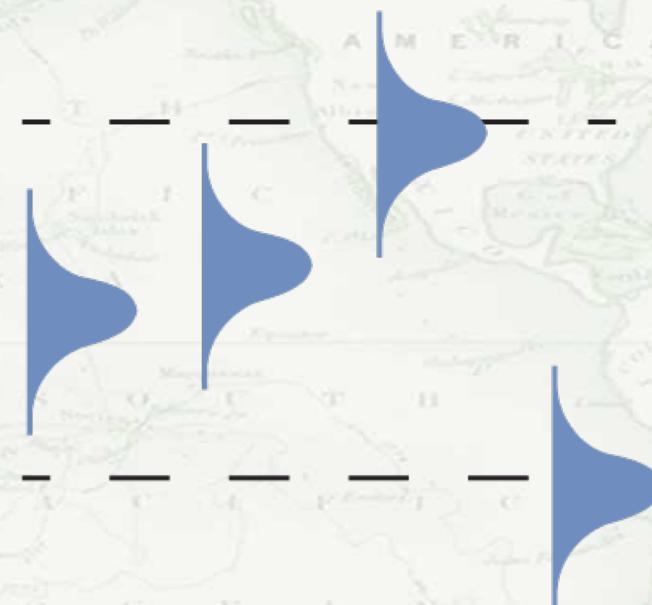
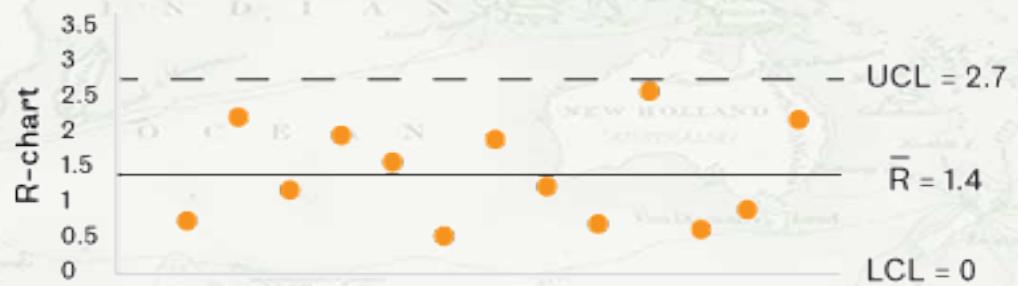
# Special Causes indicate out of control



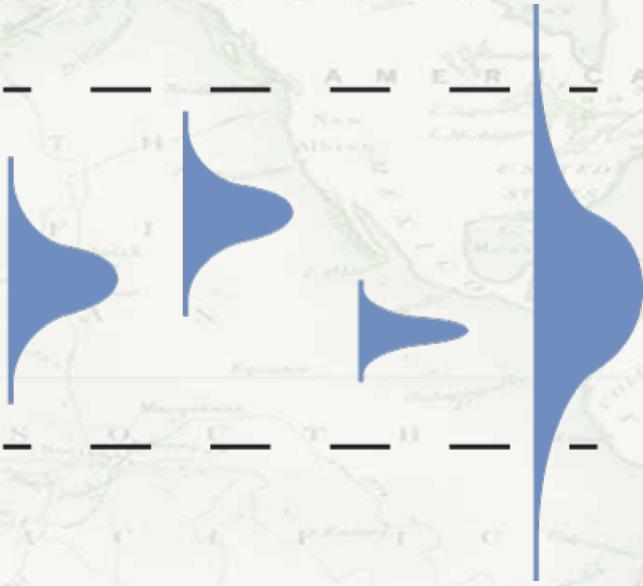
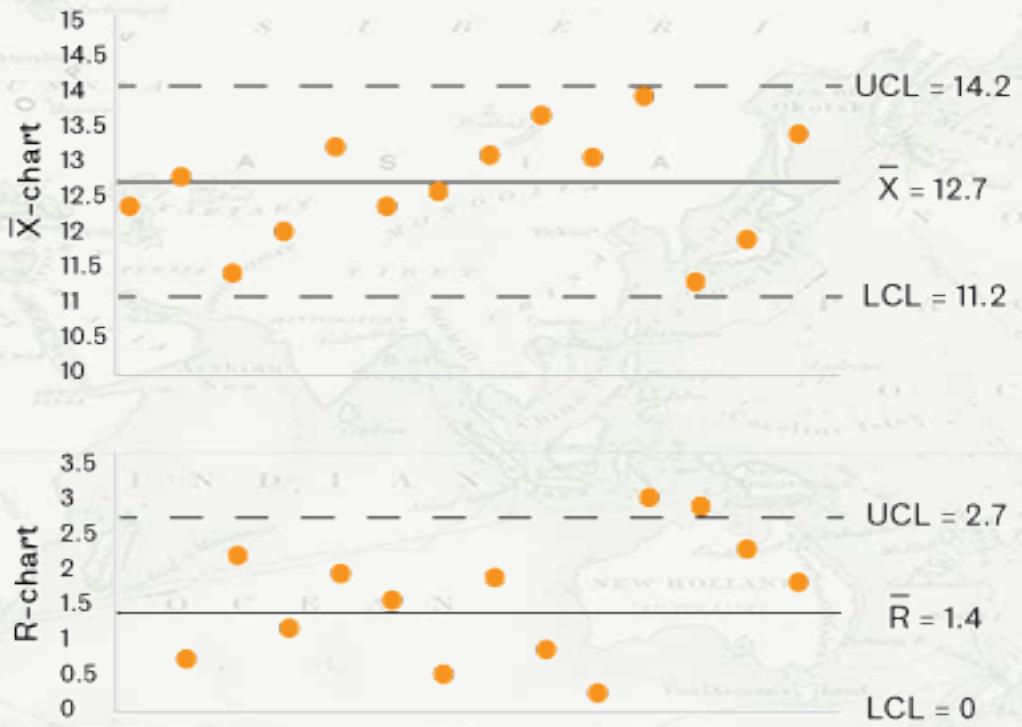
# Average & Variation Out of Control



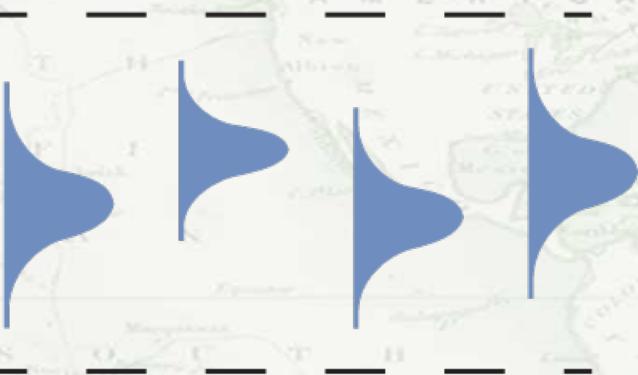
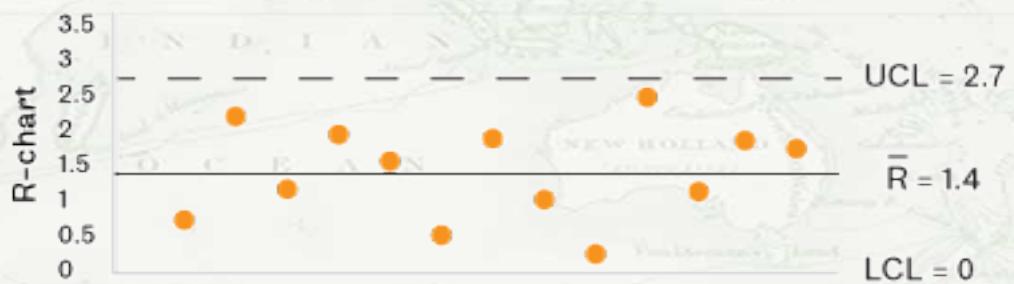
# Average Out of Control



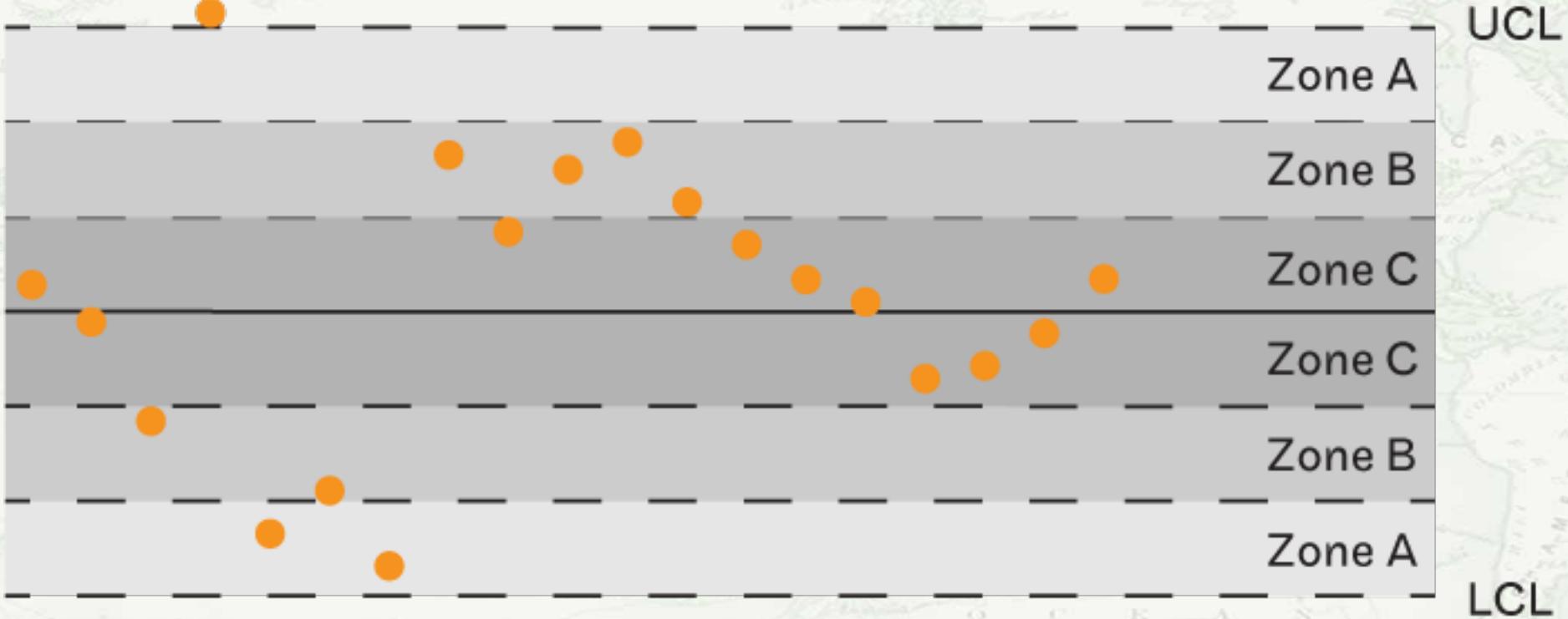
# Variation Out of Control



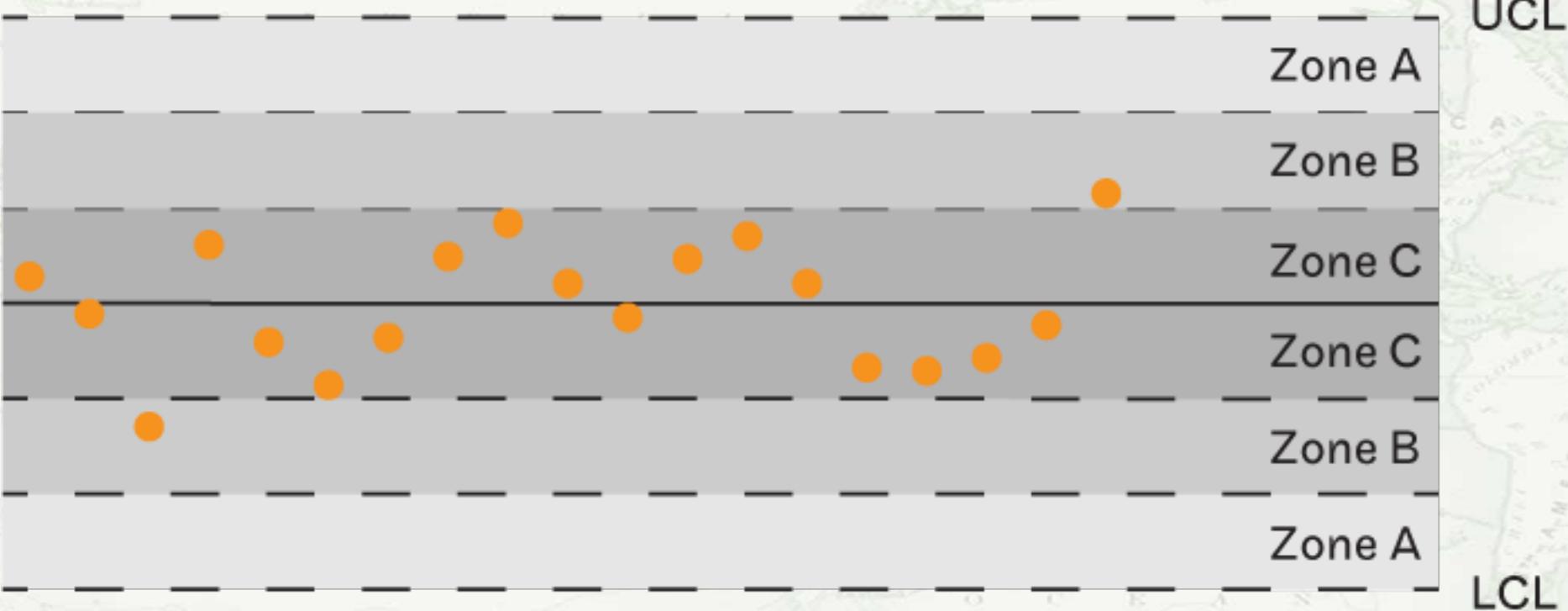
# Process In Control



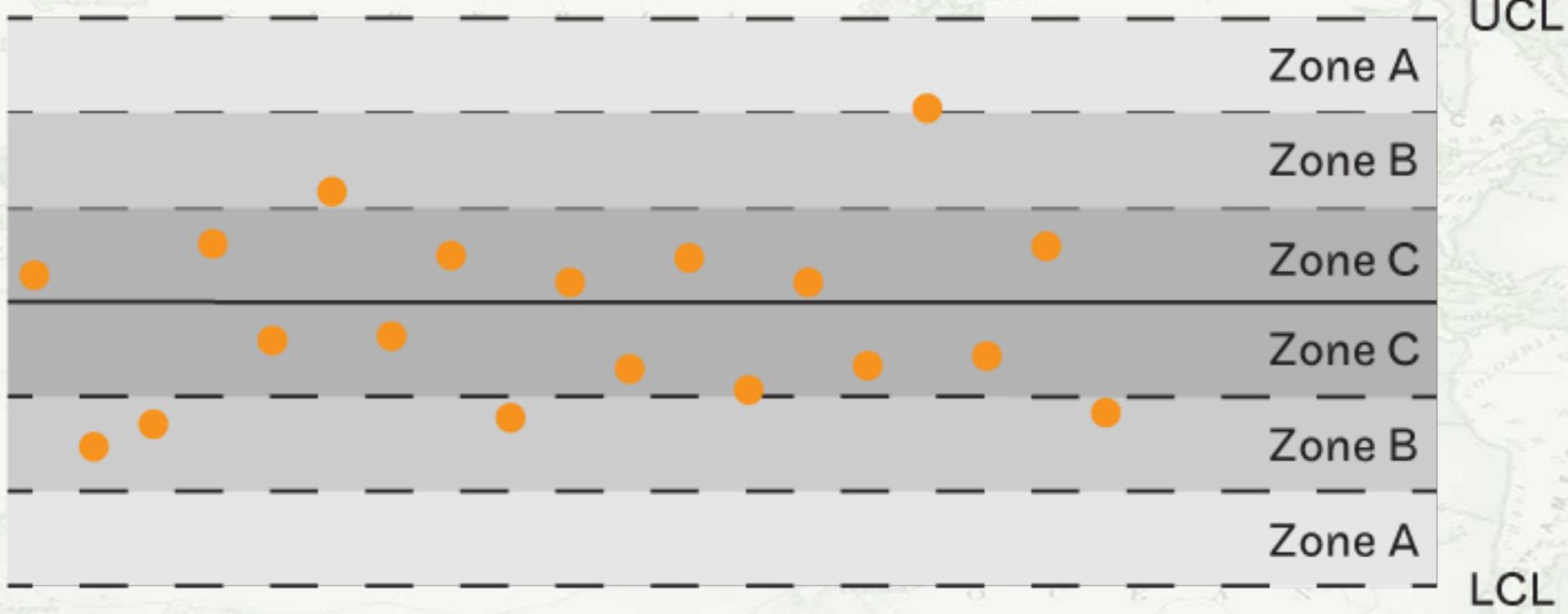
# Five Common Rules



# Stratification Rule



# Mixture or Systematic Variation



What is the  
probability of  
each signal?



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Lesson II. A. 7. g.

SPC and Process Capability

Process Capability