



ASQ CRE Prep course

Lesson II. A. 1. d.

Statistical Terms

Measures of Dispersion



The spread matters, too

MEASURES OF DISPERSION

2nd Moment - Dispersion

- Spread
- Dispersion
- Scatter
- 3rd moment is Skewness
- 4th moment is Kurtosis

Range

- Difference between maximum and minimum value in data set.
- For crude estimate of standard deviation divide range by 4
- Could also divide range by control chart factor d_2

Variance

- **Sum of squared deviations from the mean divided by the number of items in set**
- **Work with variances, not standard deviations...**

$$\sigma^2 = \frac{\sum (x - \mu)^2}{N}$$

$$s^2 = \frac{\sum (x - \bar{x})^2}{n - 1}$$

Standard Deviation

- In same units of data

$$\sigma = \sqrt{\frac{\sum (x - \mu)^2}{N}}$$

$$s = \sqrt{\frac{\sum (x - \bar{x})^2}{n-1}}$$

How does your calculator do standard deviation?

- Let's try a quick calculation
- 3.4, 9.3, 3.3, 5.6, 4.7, 2.7
- Sample Standard Deviation
- Population Standard Deviation

How does your calculator do standard deviation?

- Let's try a quick calculation
- 3.4, 9.3, 3.3, 5.6, 4.7, 2.7
- Sample Standard Deviation = 2.43
- Population Standard Deviation = 2.22

Why the $n-1$?



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COV & A Couple Laws